

Work Order ID 65274

January 10, 2011 1:26:59 PM



Page 1

Item ID: Compass Panel

Accept



Setup Start



Revision ID:

Stop



Item Name: Compass Panel -Eagle

Start Date: 1/10/11 Start Qty: 1.00



Cust Item ID:

Required Date: 1/14/11 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: CZ

Date: 1/10/11

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

cut as per ORD file

2024.063

B11-1-10



110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B11-1-11

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

8x16111



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Cust Item ID:

Required Date: 1/14/11 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

Sent to Eagle
11/01/11 JG

CL 11/01/11 ①

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

✓ NO ARC 11/01/11 JG

CL 11/01/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 65274



Parent Item: Compass Panel



Parent Item Name: Compass Panel -Eagle

Start Date: 1/10/11

Required Date: 1/14/11

Start Qty: 1.00

Required Qty: 1.00

Comments: Rev A 11.01.10 new Issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M2024T3S.063		Purchased	No			100	sf	63.5000	0.073	0.073			



2024-T3 .063 sheet



B 11-1-10

Location

Loc Qty

Loc Code

MAT22

63.5

114351

63.5

114351

(1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order: 65274
Description: COMPASS PANEL		Part Number:
Inspection Dwg:	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒

First Article

☒

Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø .12	+ .002 - .001	.121	✓		V HB02	
Ø .25	+ .005 - .001	.251	✓		V	
Ø .75	+ .008 - .001	.750	✓		V	
.130	± .030	.130	✓		V	
.55	± .030	.546	✓		V	
.75	± .030	.749	✓		V	
.92	± .030	.920	✓		V	
1.12	± .030	1.117	✓		V	
1.20	± .030	1.198	✓		V	
1.50	± .030	1.503	✓		V	
.20	± .030	.196	✓		V	
.53	± .030	.527	✓		V	
.81	± .030	.81	✓		V	
1.00	± .030	.999	✓		V	
1.67	± .030	1.666	✓		V	
2.52	± .030	2.52	✓		V	
2.89	± .030	2.893	✓		V	
3.22	± .030	3.22	✓		V	
4.08	± .030	4.081	✓		V	
4.75	± .030	4.747	✓		V	
4.94	± .030	4.942	✓		V	
5.21	± .030	5.209	✓		V	
5.55	± .030	5.550	✓		V	

5.75 ± .030

5.748 ✓

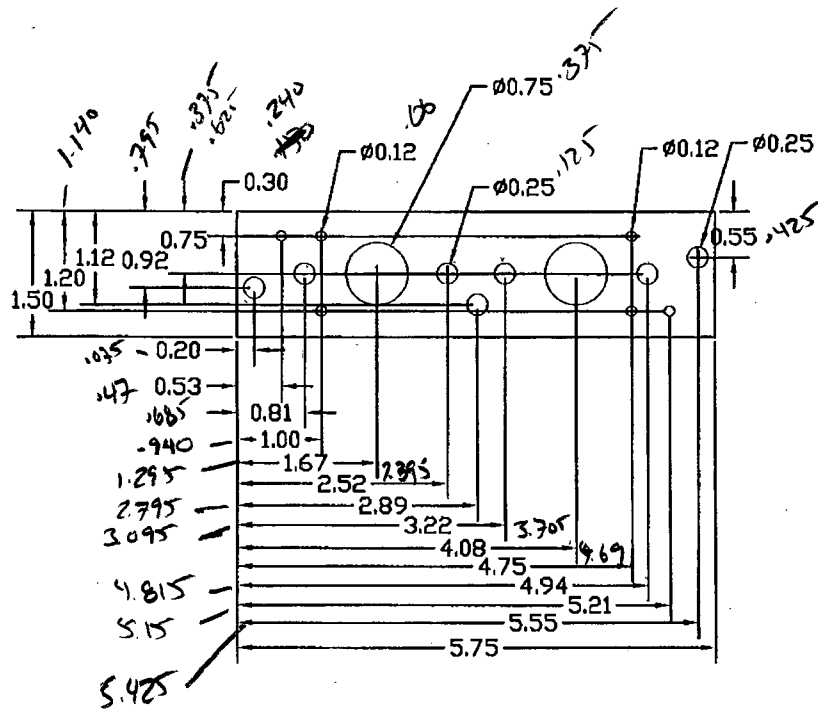
V

Measured by: OB
Date: 11-1-10

Audited by: S
Date: 11/01/11

Prototype Approval:
Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



C2110110
W10:65274

NOTE: USE 0.063 2024 ALUMINUM

COMPASS PANEL
REV.1 7/JAN/11